

BLACKOUT® FLASH HIDER INSTALLATION INSTRUCTIONS

PARTS REQUIRED:

- (1) BLACKOUT® Flash Hider (AAC Supplied)**
- (1) Open End Wrench (For existing flash hider)**
- (1) Wrench, Torque (NSN: 5120-00-640-6364)**
- (1) Torque Wrench Adaptor**
 - 23mm - M240 & MK48
 - 22mm wrench - All others (7/8" wrench can be used if needed)
- (1) Protective Vice Jaws**
- (1) Solvent (Acetone, Lacquer Thinner)**
- (1) Rocksett™ Sealant (AAC Supplied)**

- 1. Using appropriately-sized wrench and vice jaws, remove existing flash hider and washer (if present).**
- 2. Degrease barrel threads thoroughly with solvent.**
- 3. Degrease the threads on the inside of the BLACKOUT® Flash Hider with solvent. Allow solvent to evaporate before proceeding.**
- 4. Apply 3-4 drops of Rocksett™ to the muzzle threads and the threads inside the BLACKOUT® Flash Hider. DO NOT use a washer with the BLACKOUT® Flash Hider. The design of the BLACKOUT® Flash Hider requires no "timing".**
- 5. Quickly torque the BLACKOUT® Flash Hider onto the barrel using 20-30 ft.-lbs. Clean off any excess Rocksett™. Allow Rocksett to cure for 24 hours.**