

STEYR
PISTOLS

Owner's Manual



**READ AND UNDERSTAND THE INSTRUCTIONS IN THIS
MANUAL CAREFULLY BEFORE USING THIS FIREARM!**

OUR POLICY

Firearm safety and firearm responsibility have been and continue to be the hallmark of GSI and Steyr in marketing and distributing commercial and law enforcement firearms. The emphasis placed on safe handling and safe storage of firearms is reflected in its sales and marketing materials, manuals and the design and manufacture of the products distributed. GSI strictly adheres to all federal, state and local laws in marketing of its lines of firearms. While education and regulation cannot eliminate the possibility of an unintentional discharge or the use of a firearm by an irresponsible individual, GSI and Steyr remain committed in our pledge of firearm safety and responsibility.

Owner's Manual

STEYR PISTOLS

This manual and the warnings contained herein must be read and understood before using your pistol. This manual familiarizes the user with the function and the handling of the pistol and warns of the potential dangers of misuse that may lead to unintentional discharges or injuries. This manual should always accompany this firearm and be transferred with it upon change of ownership, or when the firearm is loaned or presented to another person. **THIS MANUAL IS NOT A SUBSTITUTE FOR A FIREARM SAFETY COURSE! IF UNFAMILIAR WITH FIREARMS, SEEK FURTHER ADVICE THROUGH SAFE FIREARMS HANDLING COURSES ORGANIZED BY LOCAL GUN CLUBS, CERTIFIED INSTRUCTORS OR SIMILAR QUALIFIED ORGANIZATIONS.**



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Important Notice:

Whenever GSI Incorporated is
mentioned in this manual,
please disregard and replace
by our US importer
ZANDERS SPORTING GOODS

WARNING! TREAT EVERY FIREARM AS IF IT WERE LOADED AT ALL TIMES! REMEMBER, NO SAFETY DEVICE IS FOOLPROOF! FIREARMS SAFETY IS THE RESPONSIBILITY OF THE PERSON WHO HANDLES FIREARMS AND AMMUNITION!

Dear Customer:

Your pistol is manufactured by Steyr Mannlicher AG & Co KG to the highest standards. It has been produced to meet state-of-the-art requirements for performance, safety and reliability. Because of design features and Steyr's rigid quality assurance standards, you can expect unsurpassed performance, superb quality, optimum user comfort, and long service life under a variety of environmental conditions.

Steyr Mannlicher AG & Co KG has been certified according to ISO 9001 since 1994. As a result of our thorough quality assurance system, you can be certain that you have purchased an exclusive product of truly outstanding quality.

Please read this manual **thoroughly and completely** with particular attention to the **WARNINGS** contained herein to **familiarize** yourself with the function and safe operation of this firearm.



**TECHNICAL SPECIFICATIONS OF THIS PISTOL
ARE SUBJECT TO CHANGE WITHOUT NOTICE.**

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THE WARNINGS AND ADVICE GIVEN IN THIS MANUAL ARE FOR YOUR PROTECTION AS WELL AS THE SAFETY OF OTHERS. DISREGARDING INFORMATION IN THIS MANUAL MAY RESULT IN SERIOUS INJURY OR DEATH.

Before you attempt to use or shoot your new Steyr firearm, learn and understand the following basic rules. **YOUR SAFETY** and the **SAFETY OF OTHERS** depends upon your safe and careful handling of your new firearm.

Any firearm must be considered a potentially dangerous object requiring particular caution in storage, handling and use.

Make sure to **ALWAYS** handle and treat every firearm as if it were loaded.

NEVER place your finger on the trigger unless you intend to fire a shot. **ALWAYS** load your firearm so as to avoid danger to bystanders. Adequate firearm safety can only be ensured with the firearm in clean and mechanically sound condition.

Inexpert handling as well as improper or negligent care may impair function and safety of the firearm. Unauthorized alterations, modifications, or adjustments to the firearm as well as damage to the firearm through carelessness will void any claims under the manufacturer's service agreement.

Any work on the firearm must be done by qualified and authorized gunsmiths, armorers, or factory authorized service facilities.

When not in use, firearms **MUST ALWAYS** be unloaded and in locked storage out of the reach of persons not familiar with firearms, particularly children. **NEVER** store ammunition with a firearm.

In order to avoid damage during transport, firearms should **ALWAYS** be transported in an original lockable case or in a suitable commercially available lockable transport case.

ALWAYS keep the muzzle of your firearm pointed in a safe direction. **NEVER** point any firearm at anything you do not intend to shoot. Stay alert and be aware of all persons and property within shooting range.

NEVER give a loaded firearm to another person. **ALWAYS** insure that the safety is in "Safe" position. **ALWAYS** remove the magazine and inspect the chamber for ammunition to insure the firearm is unloaded before giving it to another person for inspection. **ALWAYS** unload firearms after use to prevent the occurrence of an unintentional discharge. **NEVER** take anyone's word that a firearm is unloaded! Check for yourself with the firearm pointed in a safe direction.

KEEP the barrel, chamber, and bore free of all obstructions. Firing a firearm with a barrel, chamber, or bore obstruction can cause damage to the firearm and injury to the shooter or other persons nearby, and could result in death. Keep the barrel, chamber, and bore free and clean of mud, snow, cleaning patches, or any other materials which may clog the barrel.

NEVER drink alcohol or take medications while handling a firearm. Responsible firearm handling requires a state of mental alertness.

ALWAYS seek a doctor's advice if you are taking a medication to be sure you are fit to shoot and handle a firearm safely.

DO NOT totally and blindly rely on the mechanical safety devices on any firearm. The mechanical safety's function is to block sear engagement to prevent unintentional discharge of the firearm. However, should this device fail, it is possible for a firearm to discharge even when the safety is in the "Safe" position. **NEVER** place your finger on the trigger when you do not intend to shoot. **NEVER** place your finger on the trigger or test any safety device when the muzzle of a firearm is pointed in an unsafe direction.

NEVER transport a loaded firearm.

ALWAYS wear and encourage others to wear protective shooting glasses. Flying particles could damage eyes and cause blindness. Protective shooting glasses could prevent such injury.

ALWAYS wear and encourage others to wear ear protection when shooting, especially on a range. Without ear protection, the noise of even one shot from a firearm, or other firearms close to you, could leave a ringing in your ears for some time after firing while the cumulative long-term effect could be permanent hearing loss.

ALWAYS use only clean, dry, original high quality commercially manufactured ammunition in good condition loaded in accordance with factory standards. Do not use ammunition that has been exposed to prolonged periods of dampness or moisture. Firearm and ammunition manufacturers design their products within exacting engineering safety limits. Handloads and remanufactured ammunition are sometimes outside those limits and can be so unsafe as to blow up or otherwise damage a firearm, and cause injury, death, or damage to property. **Use only factory ammunition of the correct caliber.** STEYR MANNLICHER AG & Co KG and GSI, INC. specifically disclaim any responsibility for damage or injury whatsoever occurring in connection with, or as a result of, the use of faulty, or nonstandard, or “remanufactured” or handloaded (reloaded) ammunition.

DO NOT put your finger on the trigger while unloading or loading, or any other time before you are ready to shoot. **DO NOT** dry fire on an empty chamber—the chamber may not be empty even if you think it is not loaded! **TREAT EVERY FIREARM AS IF IT WERE LOADED!**

KNOW your target and backdrop area. **BE SURE** it is safe to fire at your target. **THINK!** What will you **HIT** if you **MISS** your intended target? **KNOW** the potential range of your firearm and ammunition, and consider this danger for persons and property within that range. **NEVER** discharge a firearm in the direction of people, non-game animals or property that could be injured or destroyed.

MAKE SURE your firearm is unloaded before crossing fences, climbing trees, jumping over ditches, or passing through or across other obstacles. **DO NOT** place a loaded firearm on or against any unstable, movable, or similar objects.

FAILURE TO FIRE: If your firearm fails to fire when you pull the trigger, keep the firearm pointed toward the target or a safe open area and wait for at least two minutes. If a hangfire (slow ignition) has occurred, the round will probably fire within two minutes. If the round does not fire, engage the safety, remove the magazine and extract the cartridge by pulling the slide rearward. At all times **MAKE SURE** the firearm is pointed toward a safe area! If the primer of the cartridge is indented, discard the cartridge in a safe manner. If the primer of the cartridge is not indented, or is lightly indented, or off-center, have the firearm examined by a competent gunsmith before the firearm is fired again. NOTE: Dispose of misfired rounds in accordance with manufacturer's instructions.

USE caution to avoid dropping a loaded firearm. Dropping a firearm may cause an unintentional discharge even if the safety is in the “Safe” position. Be extremely careful while hunting or shooting, or during any other activity, to avoid dropping any firearm. An unintentional discharge could result in serious injury or death.

TAKE EVERY PRECAUTION to prevent unsafe firearm handling practices around yourself and others. If you witness any unsafe firearm handling practices by other shooters, politely suggest safe procedures for future use.

NEVER DISCHARGE a firearm near flammable material. Flame and sparks erupt from the firearm when discharged. They could start a fire or cause flammable liquids or gases to ignite or explode.

NEVER SHOOT at a hard surface such as a rock, or a liquid surface such as water. A bullet may ricochet and travel in any direction to strike you, or an object you cannot see, causing injury, death, or damage to property.

NEVER WALK, CLIMB, OR FOLLOW a companion with your firearm loaded and a cartridge chambered. When walking, climbing, or following a companion, **MAKE SURE** the chamber of the firearm is empty and the safety is in the “Safe” position.

ALWAYS INSTRUCT CHILDREN TO RESPECT FIREARMS. If your children shoot, teach them or have them trained by a qualified instructor to treat and use firearms properly, and always supervise them closely.

NEVER LEAVE A FIREARM UNATTENDED. Someone, especially a child, may fire it, believing it to be a toy.

ALWAYS make sure your firearm is unloaded before cleaning, storing, traveling, or handing it to another person. Before and after firing, **ALWAYS** make sure that your firearm is unloaded and the action is open, even while on a shooting range.

To avoid the likelihood of accidents and to maintain safety, discipline, and control when firing with a group, **ALWAYS** put a responsible and competent person in charge.

NEVER abuse your firearm by using it for any purpose other than shooting.

NEVER fire your firearm near an animal unless it is trained to accept the noise. An animal's startled reaction could injure it or cause an accident.

READ, UNDERSTAND, AND PRACTICE all safety procedures and warnings in this manual. **READ, UNDERSTAND, AND PRACTICE** all safety procedures and warnings on commercial ammunition cartons and containers. It is **YOUR RESPONSIBILITY** to collect, understand, and practice the most up-to-date safe handling procedures for your STEYR firearm. NEITHER STEYR MANNLICHER AG & Co KG nor GSI, INC. is responsible for injury, death, or damage to property resulting from either intentional or unintentional discharge of this firearm, or from its function when used for purposes or subjected to treatment for which it was not designed.

KEEP this instruction manual on hand for future reference. Please include this manual with the firearm in the event you lend, give, or sell this firearm to any other person.

NEVER shoot the pistol without sight.

WARNING! IT IS POSSIBLE THAT A CARTRIDGE MAY REMAIN IN THE CHAMBER WHEN A LOADED OR EMPTY MAGAZINE IS BEING REMOVED OR INSERTED. ANY CARTRIDGE IN THE CHAMBER **WILL DISCHARGE** UPON PULLING THE TRIGGER WHETHER THE MAGAZINE IS INSERTED **OR REMOVED** FROM THE PISTOL.

THEREFORE YOU SHOULD **NEVER** LEAVE THE PISTOL UNATTENDED, EVEN WHEN THE MAGAZINE IS REMOVED, AND SHOULD EXERCISE **EXTREME CAUTION** AFTER REMOVING THE MAGAZINE.

ALWAYS PERSONALLY VERIFY THAT THE MAGAZINE IS REMOVED AND THE CHAMBER IS EMPTY **BEFORE** DISASSEMBLING THE FIREARM FOR CLEANING OR ANY OTHER REASON.

Your federally licensed dealer should furnish your firearm in completely assembled condition. You need only clean the barrel bore of oil and wipe the bore dry before shooting (see also Section 14).

BORE OBSTRUCTIONS WARNING!

ANY OBSTRUCTION IN THE BORE OF THE FIREARM MAY RESULT IN DAMAGE TO THE FIREARM OR INJURY OR DEATH TO THE SHOOTER AND/OR OTHER PERSONS NEARBY. BEFORE LOADING THE FIREARM, MAKE CERTAIN THE BORE IS CLEAR AND UNOBSTRUCTED.

If you suspect the firearm may have a bore obstruction resulting from excess oil, grease, packing material, or cosmoline, or from condensation or rain or snow in the barrel, or from any other source whatsoever, inspect the barrel bore to be sure it is clear and unobstructed.

WHENEVER YOU INSPECT THE BORE, *MAKE CERTAIN* THE FIREARM IS NOT LOADED, AND THAT THE CHAMBER AND MAGAZINE ARE EMPTY! THE BORE MAY BE VISUALLY INSPECTED BY REMOVING THE BARREL AS DESCRIBED ELSEWHERE IN THIS MANUAL.

Also, remember that a lodged bullet is a common form of bore obstruction. Bullets may become lodged in the bore if (assuming the trigger has been pulled with a live cartridge in the chamber) the cartridge contains no powder, or the powder fails to ignite, and only the primer charge ignites, resulting in insufficient force to propel the bullet out of the bore.

Whenever an obstruction occurs, keep the firearm pointing in a safe direction and proceed as follows:

- Make sure the manual safety is engaged.
- Remove magazine from firearm.
- Retract slide to remove any chambered cartridge.
- **TAKE THE FIREARM TO THE NEAREST QUALIFIED GUNSMITH.**

A MISFIRE OR UNUSUAL REPORT IS ***ALWAYS*** A SIGNAL TO CEASE FIRING. FOLLOWING A MISFIRE OR AN UNUSUAL REPORT, KEEP THE FIREARM ***POINTED IN A SAFE DIRECTION*** AND ***WAIT TWO MINUTES*** BEFORE UNLOADING THE FIREARM.

REMEMBER! IF YOU SUSPECT A BORE OBSTRUCTION, OR IF YOU EXPERIENCE DIFFICULTY IN CHAMBERING A CARTRIDGE, EXPERIENCE A FAILURE TO EXTRACT, HAVE A MISFIRE, OR DO NOT NOTE A NORMAL LOUD REPORT ON FIRING, ***ALWAYS*** TAKE THE FIREARM TO THE NEAREST QUALIFIED GUNSMITH.

WARNING! IF A CARTRIDGE IS LODGED IN THE CHAMBER, DO NOT ATTEMPT TO REMOVE IT. TAKE THE FIREARM TO THE NEAREST QUALIFIED GUNSMITH.

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GENERAL DESCRIPTION

STEYR semiautomatic pistols are mechanically locked, recoil-operated semiautomatic firearms incorporating the following special features:

- Compact dimensions
- Ergonomically shaped synthetic grip frame
- Reset-action trigger system
- Individual selection of safety conditions
- Loaded chamber indicator
- Triangular / trapezoid sights

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OPERATIONAL FEATURES: NOMENCLATURE



GRIP FRAME

The synthetic grip incorporates a grip angle designed for optimal pointing and an ergonomic shape for maximum comfort in operation and handling. Recesses are provided for the mounting of optional accessories such as lasers, flashlights, etc.

SLIDE

The slide is positioned at an extremely low height in relation to the top of the grip frame. This design minimizes felt recoil and improves aiming characteristics. The slide also incorporates a mechanical loaded chamber indicator at the rear, showing whether a cartridge is loaded in the chamber.

SIGHTS

The sights are comprised of a triangular front sight and a trapezoid rear sight. Both are drift adjustable for windage. Both sights feature white contrasting surfaces that serve as additional targeting aids.

MAGAZINE

The steel magazine incorporates numbered perforations to determine the number of cartridges in the magazine.

STANDARD EQUIPMENT

- Lockable synthetic carrying case
- 1 spare magazine*
- 2 keys for the integrated limited access lock
- 1 Owner's Manual

* Law enforcement pistols are furnished with 2 spare high-capacity magazines. Law enforcement pistols and high-capacity magazines are available only to qualified law enforcement officers or governmental entities in accordance with Federal regulations.

BECAUSE OF THE HUMAN FACTOR, **NO MECHANICAL DEVICE AND NO FIREARM IS 100% SAFE!** FIREARM SAFETY IS ULTIMATELY THE RESPONSIBILITY OF THE USER. IN VIEW OF THESE FACTS, STEYR HAS INCORPORATED SAFETY DESIGN FEATURES INTO THEIR PISTOL THAT DRAMATICALLY ENHANCE SAFE HANDLING AND USAGE.

WARNING! SAFETIES ARE MECHANICAL DEVICES THAT MAY FAIL OR MALFUNCTION LIKE ANY OTHER MECHANICAL DEVICE! **ALWAYS** HANDLE THE FIREARM CAREFULLY AND DO NOT PERMIT THE FIREARM TO POINT IN AN UNSAFE DIRECTION! **ALWAYS** TREAT THE FIREARM AS IF IT WERE LOADED AND READY TO FIRE! **ALWAYS** OBSERVE SAFETY RULES WHEN HANDLING THE FIREARM!

THE MANUAL SAFETY SHOULD **ALWAYS** BE ENGAGED EXCEPT WHEN THE SHOOTER IS ACTUALLY FIRING THE GUN. **THE MANUAL SAFETY SHOULD BE ENGAGED** WHENEVER THE SHOOTER CEASES FIRING, EVEN TEMPORARILY.

KEEP THE BARREL POINTED IN A SAFE DIRECTION AT ALL TIMES!

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SAFETY FEATURES

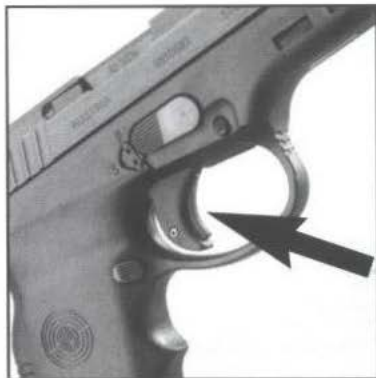
To aid in safe firearms handling practices, the Steyr pistol incorporates unique safety features which are referred to in this manual as **SAFETY CONDITIONS**.



SAFETY CONDITION 1

Reset Action Safety System

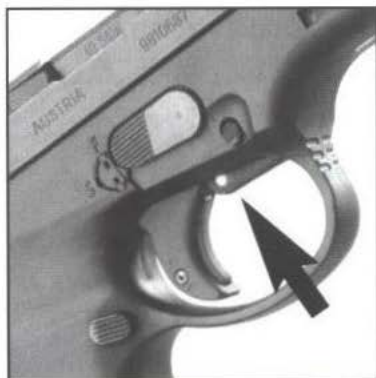
(Trigger-, drop-, and firing pin safeties)
These design-incorporated safeties will only be deactivated after having pulled the trigger, thus providing for full firing readiness while ensuring optimal safety. **Although the pistol may be in SAFETY CONDITION 1, it may be fired by pulling the trigger.**



SAFETY CONDITION 2

Manual Safety

This safety can be manually activated and deactivated as required in addition to **SAFETY CONDITION 1**. However, this safety can only be engaged after the action has been engaged after the action has been cocked by rearward movement of the slide, either in the firing cycle or in the normal loading cycle.



SAFETY CONDITION 3

Integrated Limited Access Lock with Key

This lock is activated (locked) and deactivated (unlocked) by using a provided separate key.

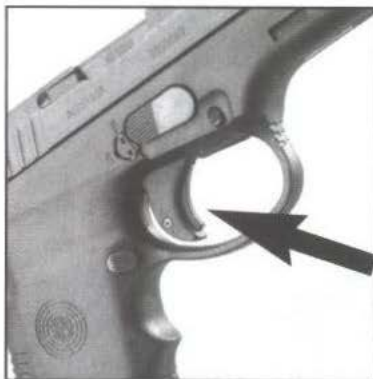
In the activated (locked) position, the lock acts as a safeguard to prevent unauthorized firing or disassembly of the pistol.



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SAFETY FEATURE FUNCTIONS**PISTOL LOADED —
SAFETY CONDITION 1**

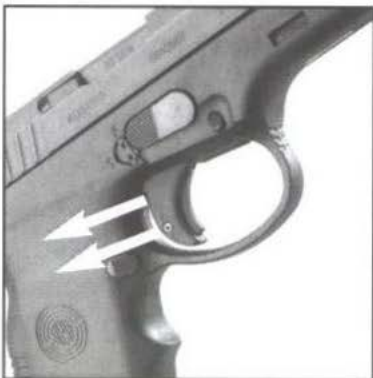
The pistol is loaded, i.e., a cartridge is in the barrel chamber. The action is cocked, the trigger is in the foremost position, and the Reset Action Safety System with trigger, drop, and firing pin safeties is activated.



The loaded chamber indicator visibly and tangibly protrudes from the rear of the slide.



To fire a shot, pull the trigger rearward using the trigger finger. This will simultaneously deactivate the trigger safety, drop safety, and firing pin safety.



PISTOL LOADED— SAFETY CONDITION 2

NOTE: The pistol can only be put in **SAFETY CONDITION 2** (manual safety activated) after the action has been cocked by rearward movement of the slide, either in the firing cycle or in the normal loading cycle.

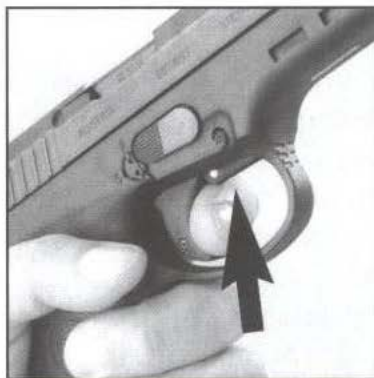


With the pistol in **SAFETY CONDITION 1**, the manual safety is activated by simultaneously pulling down both manual safety engagement levers (located above the trigger on both sides of the pistol). The pistol is now in **SAFETY CONDITION 2**.

The manual safety indicator and disengagement lever serves two functions:

- 1) **SAFETY INDICATOR**—When this safety is fully engaged, two white (fully visible) dots will appear, one on each side.
- 2) **SAFETY DISENGAGEMENT**—To disengage manual safety.

In **SAFETY CONDITION 2**, (white dots fully visible), the trigger is blocked to prevent unintentional firing.



To disengage the manual safety, push the disengagement lever upward into the grip frame with the trigger finger (**without pulling the trigger rearward**). When manual safety is disengaged, the two white dots will not be fully visible. The pistol is now in **SAFETY CONDITION 1** and can be fired by pulling rearward on the trigger.

**IT IS MOST STRONGLY URGED AND RECOMMENDED TO
ALWAYS USE THE MANUAL SAFETY AT ALL TIMES, EXCEPT
DURING ACTUAL FIRING!!!**

PISTOL LOADED— SAFETY CONDITION 3

With pistol in **SAFETY CONDITION 1** or in **SAFETY CONDITION 2**, the integrated limited access lock is activated by inserting the provided key into the lock. Then using a slight inward pressure, turn the key counter-clockwise 90° to the letter "S" (Safe) on the grip frame. This will block the trigger system and prevent disassembly of the pistol. (When properly engaged, the lock surface will be approximately 1/8" deep into the grip frame).



To deactivate the limited access lock, insert the key and using slight inward pressure, turn the key clockwise 90° to the letter "F" (Fire) on the grip frame. When reaching the "F" position, relax the pressure on the key and allow the lock to move fully outward and flush with the grip frame.



PISTOL UNLOADED— SAFETY CONDITION 3

WARNING! TO PREVENT UNAUTHORIZED ACCESS, ESPECIALLY FOR CHILDREN, IT IS MOST STRONGLY URGED AND RECOMMENDED THAT WHEN NOT IN ACTUAL USE OR IN STORAGE, **THE PISTOL REMAIN IN SAFETY CONDITION 2 AND 3 AND UNLOADED!!!**

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LOADING THE MAGAZINE

To load the magazine, press each cartridge into the magazine from the front of the magazine with the cartridge rim-first against the force of the magazine spring. Push cartridge rearward while maintaining pressure against the spring.

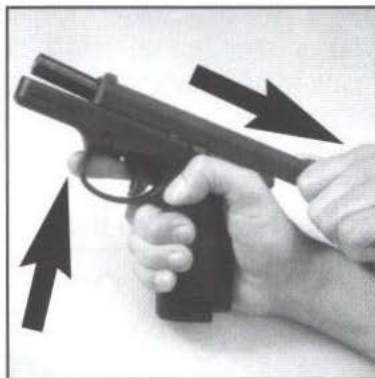


Before inserting the magazine, **with the pistol pointed in a safe direction**, and the **trigger finger away from the trigger**, pull the slide back and visually check the ejection port to verify that the chamber is empty. Then **engage the manual safety**. The pistol is now in **SAFETY CONDITION 2**. Now, firmly but not forcefully or sharply, insert the magazine into the magazine grip well, until the magazine release lock fully engages.

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LOADING THE PISTOL

With the manual safety still engaged (**SAFETY CONDITION 2**) and the **pistol pointed in a safe direction**, firmly hold the pistol with the firing hand. The **trigger finger of the firing hand must be kept away from the trigger!!!** Pull the slide fully rearward with the non-firing hand and release. Do not restrain or impede the forward movement of the slide. **The chamber of the barrel is now loaded.**



**The pistol is now loaded
and in SAFETY CONDITION 1 & 2.**

WARNING! DURING LOADING, THE PISTOL SHOULD ALWAYS BE IN SAFETY CONDITION 2 AND/OR SAFETY CONDITION 3.

With the pistol pointed in a safe direction, disengage the manual safety. The pistol can now be fired by pulling the trigger rearward.

After the last cartridge is fired, the slide will remain in the open position.

Keeping the pistol pointed in safe direction, press the magazine release to remove the empty magazine from the pistol.

To continue firing:

Insert a loaded magazine and

EITHER

Press slide catch lever down with firing hand to release slide. The slide will return to its normal firing position while automatically loading the chamber. While loading the pistol, the **trigger finger** of the firing hand **must be kept away from the trigger!!!**

OR

Pull slide rearward and release it. The slide will return to its normal firing position while automatically loading the chamber. While loading the pistol, the **trigger finger** of the firing hand **must be kept away from the trigger!!!**



**The pistol is now loaded
and in SAFETY CONDITION 1.**

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UNLOADING THE PISTOL

Keeping the pistol pointed in safe direction, put the pistol in **SAFETY CONDITION 2** by engaging the manual safety. While unloading the pistol, the **trigger finger** of the firing hand **must be kept away from the trigger!!!**

Unloading the pistol is also possible in **SAFETY CONDITION 1**.

Remove the magazine by pressing the magazine release.

Keeping the pistol pointed in safe direction, pull the slide fully rearward to eject the cartridge loaded in the chamber of the barrel. While unloading the pistol, the **trigger finger** of the firing hand **must be kept away from the trigger!!!**

While holding the slide rearward, with the pistol pointed in safe direction and the **trigger finger** of the firing hand **away from the trigger**, visually check ejection port to make sure that no cartridge is in the chamber of the barrel. Release the slide to return it to its closed position.

Remove all cartridges from magazine by depressing each cartridge and moving it forward with thumb.



WARNING! DURING UNLOADING, THE PISTOL SHOULD ALWAYS BE IN SAFETY CONDITION 2.

13 **DISASSEMBLY**

Make sure the pistol and magazine are unloaded and the pistol is pointed in a safe direction. If loaded, follow “Unloading” instructions (See page 21).

Disassemble as follows:

1) Remove magazine.



2) Retract slide fully and check ejection port **again** to make sure that no cartridge is loaded in the barrel chamber. Release slide to its closed position.



3) **With pistol pointed in safe direction,** pull trigger fully rearward to “dry-fire” (firing pin will move forward and be uncocked).

4) Depress limited access key lock with thumb (with surface below take-down lever).



5) Holding down the limited access lock, rotate disassembling lever down and pull slide forward off of the grip frame.



6) While holding the slide snugly in one hand, firmly grasp the rear of the recoil spring guide assembly and lift it out.

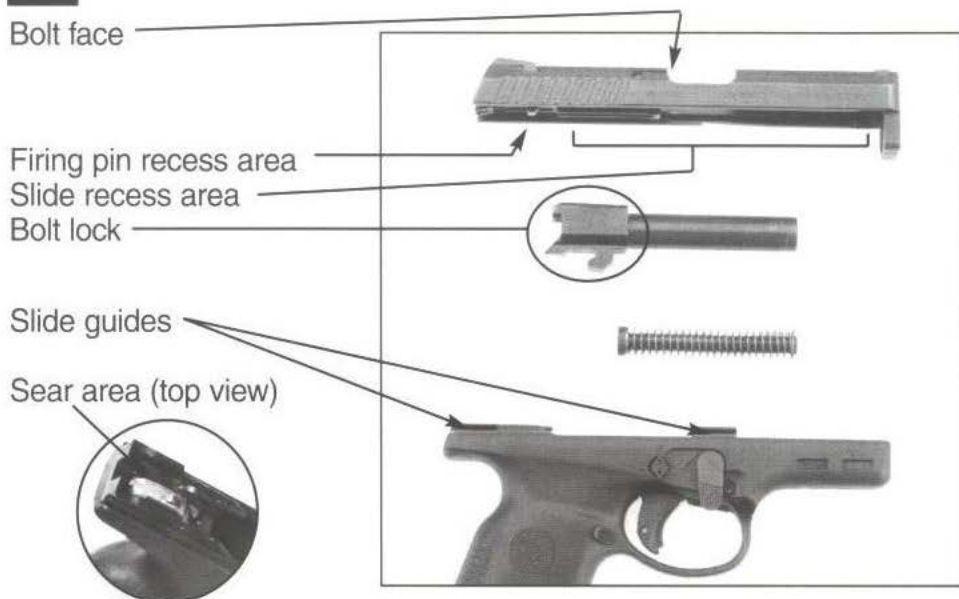


7) To remove barrel from the slide, lift and remove by pulling up and rearward.



WARNING: THE PISTOL IS NOW DISASSEMBLED FOR NORMAL CLEANING/MAINTENANCE. ANY FURTHER DISASSEMBLY SHOULD BE PERFORMED ONLY BY A PROPERLY TRAINED AND QUALIFIED GUNSMITH. FURTHER DISASSEMBLY MAY DAMAGE FIREARM AND VOID SERVICE AGREEMENT.

14 ***CLEANING / MAINTENANCE***



After firing, the pistol should be cleaned. Remove residues and dirt from the main parts of the pistol. Special attention should be given to thoroughly cleaning the bolt face, bolt lock, slide guides, slide recess area, sear area, and firing pin recess area.

The inside of the barrel should be cleaned using the proper size brush and cleaning solvent by pulling and pushing the brush from the chamber end of the barrel. After the bore is visibly clean and free of powder and debris, dry the bore with clean patches. After cleaning, the barrel bore should be oiled lightly for storage and protection of the bore.

After cleaning, all parts should be wiped thoroughly dry. A thin film of gun oil should then be applied to the slide guides, sear catch and firing pin recess area. All external metal surfaces should be treated lightly with a gun oil.

FIREARMS SHOULD NOT BE STORED LOADED OR COCKED!

15 **REASSEMBLY**

To reassemble the pistol, insert the barrel into the slide. Insert the recoil spring and guide assembly with the smaller end of the recoil guide toward the muzzle end of the slide.

To assemble slide to grip frame, position the slide onto the forward grip frame slide guides. Pull slide fully rearward. The take-down lever will automatically return to its normal locked position.

16 **SERVICE**

Prior to shipment from Steyr Mannlicher AG & Co KG, your Steyr pistol has been subjected to thorough quality assurance inspections according to our internal quality control guidelines which comply with ISO 9001. If your pistol should require a replacement of parts or a repair, such replacement or repair work may only be done by an authorized and qualified gunsmith. Please contact one of our authorized Steyr Mannlicher dealers. In the United States, please contact GSI, Inc., 7661 Commerce Lane, P.O. Box 129, Trussville, Alabama 35173, Tel. (205) 655-8299.

WARNING: ONLY STEYR MANNLICHER ORIGINAL SPARE PARTS MAY BE USED FOR REPAIRS OR REPLACEMENT.

17 **SERVICE AGREEMENT**

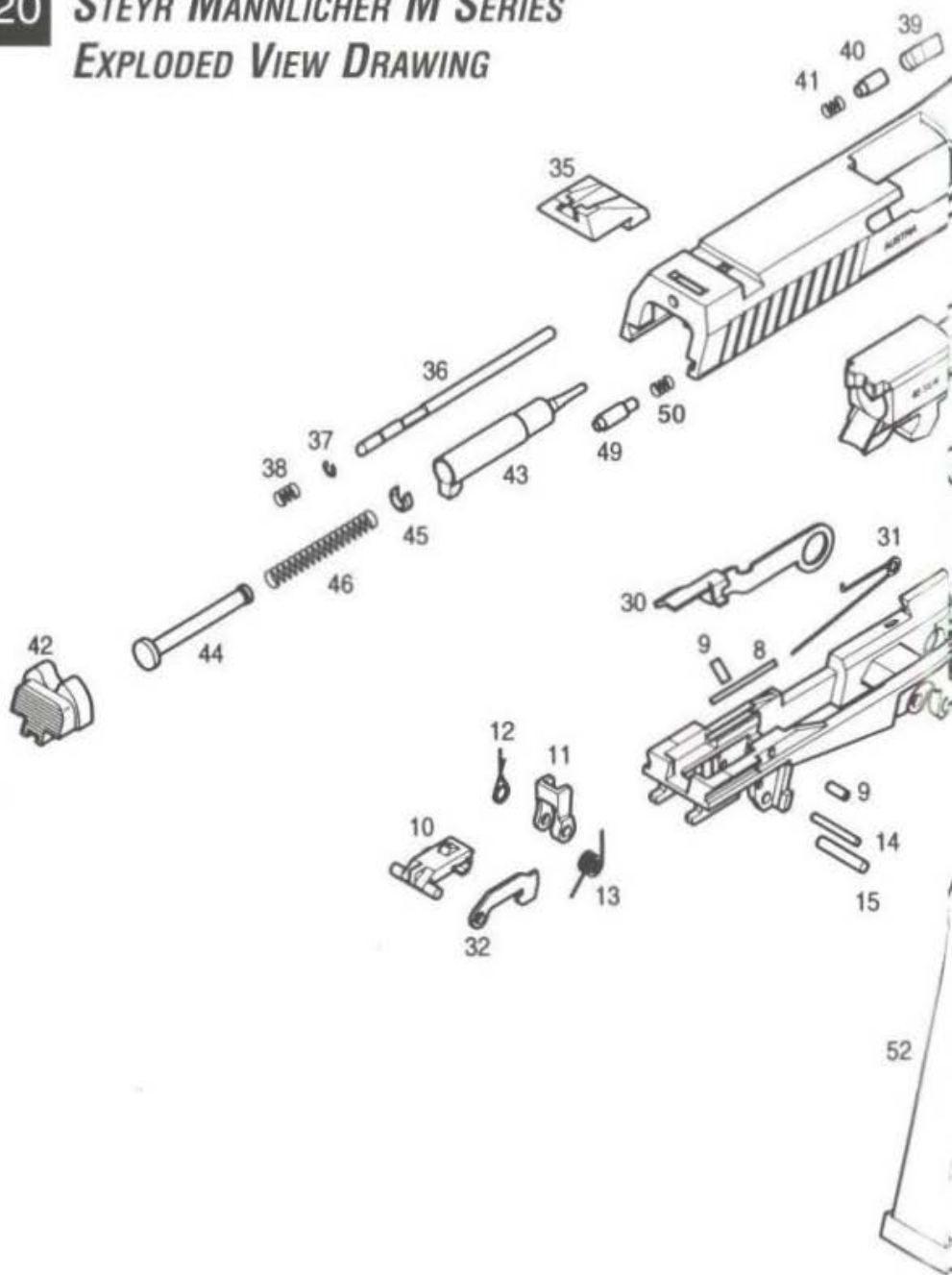
See the enclosed service agreement card for information concerning the one year Service Agreement provided by Steyr Mannlicher AG & Co KG.

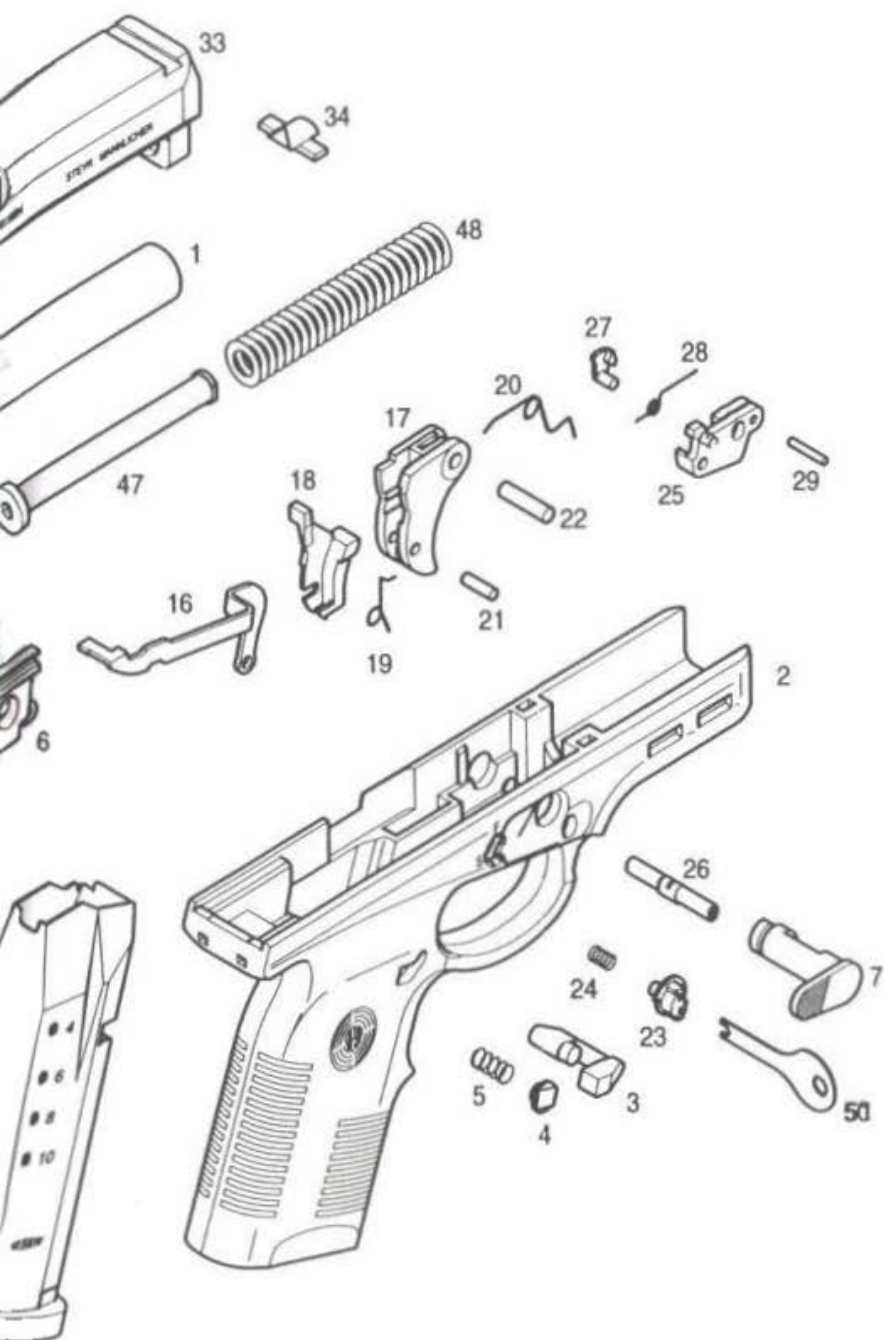
FIG. #	DESCRIPTION	QUANTITY
1	BARREL 40 S&W	1 pc.
	BARREL 9x19mm	1 pc.
	BARREL 357 SIG	1 pc.
2	FRAME SUBASSEMBLY (not for sale)	1 pc.
3	MAGAZINE CATCH	1 pc.
4	SPRING GUIDE	1 pc.
5	SPRING	1 pc.
6	ACTION CARRIER	1 pc.
7	TAKE-DOWN LEVER	1 pc.
8	EJECTOR	1 pc.
9	EJECTOR PIN	2 pcs.
10	SEAR	1 pc.
11	SEAR LEVER	1 pc.
12	SPRING	1 pc.
13	SPRING	1 pc.
14	PIN	1 pc.
15	PIN	1 pc.
16	TRIGGER TRANSFER BAR	1 pc.
17	TRIGGER	1 pc.
18	TRIGGER SAFETY	1 pc.
19	SPRING	1 pc.
20	SPRING	1 pc.
21	TRIGGER SAFETY PIN	1 pc.
22	TRIGGER PIVOT PIN	1 pc.
23	LIMITED ACCESS LOCK, COMMERCIAL	1 pc.
	LIMITED ACCESS LOCK, LAW ENFORCEMENT	1 pc.
24	ACCESS LOCK SPRING	1 pc.
25	MANUAL SAFETY DISENGAGEMENT LEVER	1 pc.
26	MANUAL SAFETY ENGAGEMENT LEVER	1 pc.
27	MANUAL SAFETY CATCH/INDICATOR	1 pc.
28	MANUAL SAFETY CATCH SPRING	1 pc.

FIG. #	DESCRIPTION	QUANTITY
29	MANUAL SAFETY PIVOT PIN	1 pc.
30	SLIDE RELEASE	1 pc.
31	SLIDE RELEASE SPRING	1 pc.
32	DROP SAFETY	1 pc.
33	SLIDE 40 S&W	1 pc.
	SLIDE 9x19mm	1 pc.
	SLIDE 357 SIG	1 pc.
34	FRONT SIGHT	1 pc.
35	REAR SIGHT	1 pc.
36	LOADED CHAMBER INDICATOR	1 pc.
37	RETAINING CLIP	1 pc.
38	SPRING	1 pc.
39	EXTRACTOR	1 pc.
40	EXTRACTOR SPRING GUIDE	1 pc.
41	EXTRACTOR DETENT SPRING	1 pc.
42	RETAINER CAP, FIRING PIN GUIDE	1 pc.
43	FIRING PIN	1 pc.
44	FIRING PIN SPRING GUIDE	1 pc.
45	RETAINER, FIRING PIN SPRING	1 pc.
46	FIRING PIN SPRING	1 pc.
47	RECOIL SPRING GUIDE ROD	1 pc.
48	RECOIL SPRING	1 pc.
49	RETAINER CAP DETENT	1 pc.
50	RETAINER CAP DETENT SPRING	1 pc.
51	KEY FOR LIMITED ACCESS LOCK, COMMERCIAL	2 pcs.
*	KEY FOR LIMITED ACCESS LOCK, LAW ENFOR.	2 pcs.
52	MAGAZINE 10 ROUNDS (40 S&W, 9x19mm, or 357 SIG)	2 pcs.
*	MAGAZINE 12 ROUNDS (40 S&W or 357 SIG)	3 pcs.
*	MAGAZINE 14 ROUNDS (9x19mm)	3 pcs.
53	LOCKABLE PISTOL CARRYING CASE (not shown)	1 pc.

* AVAILABLE ONLY FOR QUALIFIED LAW ENFORCEMENT USERS

20 *STEYR MANNLICHER M SERIES* *EXPLODED VIEW DRAWING*





21 **TECHNICAL DATA**

Length/slide	176 mm / 6.97 in.
Height	136 mm / 5.35 in.
Width	30 mm / 1.18 in.
Sight radius	158 mm / 6.22 in.
Barrel length	101 mm / 4.00 in.
Barrel rifling	RH, 6 groove

	M 40	M 9	M 357
Caliber	40 S&W	9 x 19	357 SIG
Magazine capacity	10	10	10
Law enforcement models only	12	14	12
Weight (without magazine)	682 g 23.87 oz.	662 g 23.17 oz.	693 g 24.45 oz.
Weight of empty magazine	85 g 2.97 oz.	85 g 2.97 oz.	85 g 2.97 oz.
Trigger system	Reset Action System (special double action)		
Trigger travel (constant)	.4 mm / 0.16 in.		
Trigger pull (constant)	2.2 kg / 4.8 lbs.		
Reset Action Safeties	.3		
(Trigger-, Drop-, and Firing Pin Safety)			
Manual safety	.1		
Integrated limited access lock with key	.1		
Loaded chamber indicator	.1		

Technical specifications of this pistol are subject to change without notice.

Manufacturer's Free Service Agreement



The Magnuson-Moss Act (Public Law 93-637) does not require any seller or manufacturer of a consumer product to give a written warranty. It does provide that if a written warranty is given, it must be designated as "Limited" or as "Full" and sets minimum standards for a "Full" warranty. Steyr-Mannlicher AG & Co KG has elected not to provide any written warranty, either "Limited" or "Full," rather than attempt to comply with the provisions of the Magnuson-Moss Act and the regulations issued thereunder. However, Steyr-Mannlicher AG & Co KG recognizes its obligations concerning implied warranty. Also, Steyr-Mannlicher AG & Co KG stands behind its product and will continue to provide service to its product line. Also, Steyr-Mannlicher AG & Co KG products will be serviced for a period of one year from the date of retail purchase, for defects in materials or workmanship, at no charge to the purchaser.

Steyr-Mannlicher AG & Co KG will repair or replace, at our option, any unserviceable part(s) of your Steyr-Mannlicher firearm for one year from the date of purchase. This agreement will not apply to your firearm when it is altered, abused, willfully damaged, or damaged by over pressure ammunition. Moreover, this agreement will not apply to those parts of your firearm which have been "tuned" or "gunsmithed" for performance other than that of the standard product. This agreement is not transferable. Its benefits apply only to the original purchaser. You may obtain free service provision with this agreement at any time it is necessary during the time this agreement is in effect. To obtain this free service, make sure your firearm is not loaded and ship it to: GSI, Inc., 7661 Commerce Lane, P.O. Box 129, Trussville, Alabama 35173, tel. (205) 655-8299. Prior to shipping, call for express shipping instructions.

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